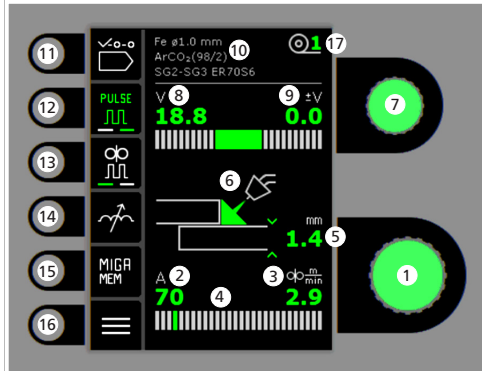


Standard control panel

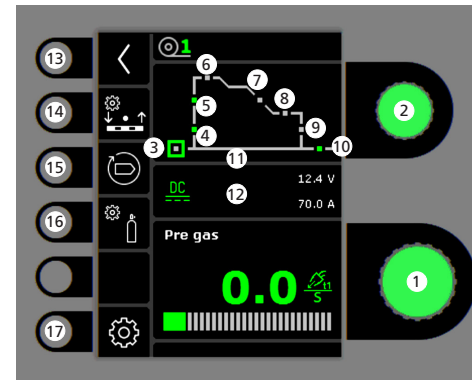


1. Setting the welding current
2. Display of welding current
3. Display of wire feed speed (m/min)
4. Display of current/transfer mode:
 - dip transfer
 - globular transfer (risk of weld spatter)
 - spray transfer
5. Display of material thickness
6. Display of arc length/
shape of welded bead
7. Setting welding voltage
Turn the control knob to trim/set the desired welding voltage.
8. Display of welding voltage
9. Display of +/- voltage trim
10. Display of selected program


11. Selecting program
Material - wire dimension - gas.
12. Pulse welding
MIG pulse welding on/off.
13. Selecting function On/Off
 - Spot
Welding in defined spot time
 - Step welding
Welding time/pause time in defined sequences
 - DUO Plus™
Pulsating wire in connection with synergic MIG

14. Arc adjust
15. Memory function
5 preferred settings.
16. Menu
17. Wire feeder ID

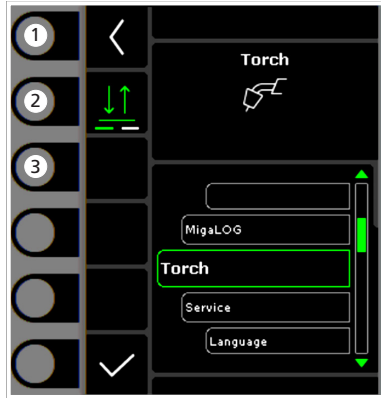
Setting welding process MIG - Process setup



1. Setting parameters
Turn the control knob to set the desired parameter value.
2. Selecting welding parameter
Turn the control knob to select the desired welding parameter.
3. Pre-gas (sec.)
4. Softstart (m/min)
5. Hotstart (%)
6. Hotstart time (sec.)
7. Slope down (sec.)
8. Final current time (sec.)
9. Final current (%)
10. Post-gas (sec.)
11. Spot time (sec.)

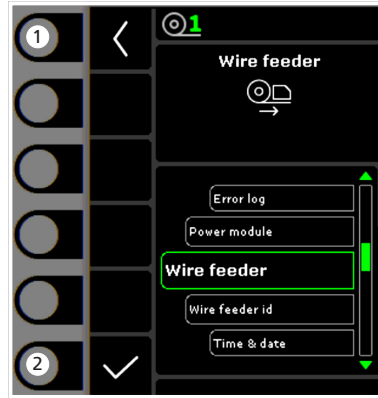
12. Display of Proces/Voltage/Current
13. Return
Return to menu.
14. Function settings
Selecting between:
 - Spot
 - Step
 - DUO Plus™
 Setting function parameters
15. Recall of factory settings
Reset the chosen program to factory settings.
16. Gas
 - Setting manual gas/IGC (not all versions)
 - Gas test
 - Calibration of IGC (not all versions)
17. Machine settings
 - MigaLOG 
 - Torch
 - Service
 - Language
 - About

Menu - Torch



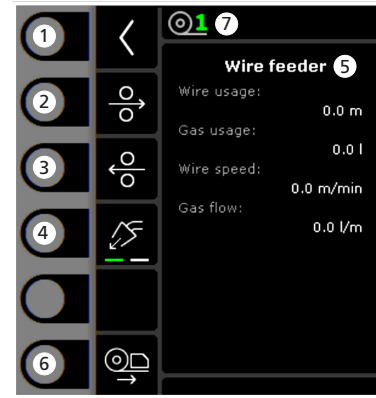
1. **Home/return**
Return to standard control panel.
2. **Selecting trigger mode**
2-times/4-times trigger mode.
3. **Selecting torch type**
Torch type.

Menu - Service



1. **Home/return**
Return to standard control panel.
2. **Selecting menu**
 - Error log
 - Power module
 - Wire feeder
 - Wire feeder ID
 - Time & date
 - Reset to factory settings

Menu - Wire feeder



1. **Home/return**
Return to standard control panel.
2. **Wire inching forwards**
3. **Wire inching backwards**
4. **Gas test**
5. **Display of wire feeder information**
6. **Wire inching**
7. **Wire ID**